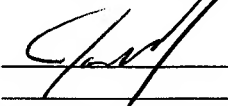


Date: Friday, 01/08/2008 12:54:41 PM
 User: Jean-Luc Menard

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BUSHING
Job Number :	40928		
Estimate Number :	10725		
P.O. Number :		Part Number :	D2652
This Issue :	01/08/2008	Drawing Number :	D2652 REV A
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	1 /	Drawing Revision :	A
Previous Run :	40556	Material :	
Written By :		Due Date :	08/08/2008
Checked & Approved By :		Qty:	100
Comment :	Est Rev:B 02.06.13 Now machined in house. NG	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M303R0500	303 Round Bar 0.500"
-----	-----------	----------------------



Comment: Qty.: 0.0578 f(s)/Unit Total : 5.7750 f(s)

Material: 303 ss .500" Round Bar

(M303R0500)

Batch: M108626

mmf 08/08/02

150

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652

FA252

FOLIO REV: AA

DWG REV: A

2-DEBURR AS REQUIRED

mmf 08/08/02

150

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mmf 08/08/02

150

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

mmf 08/08/03

150

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 39

Pc 8/8/05

100

Date: Friday, 01/08/2008 12:54:41 PM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40928

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



150

Comment: FINAL INSPECTION/W/O RELEASE

FD 08/05/08

Job Completion

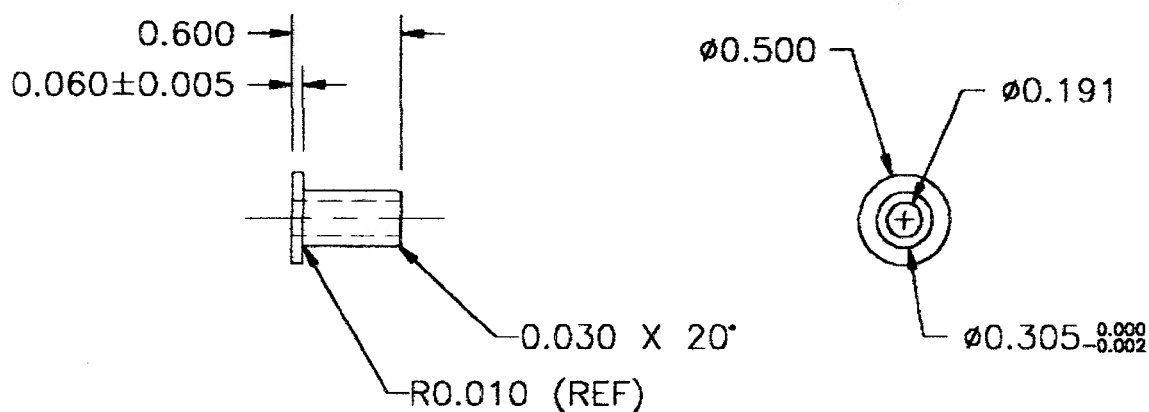


MF 08-08-05



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



w/o 40928

MATERIAL: AISI 303 SS
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

